

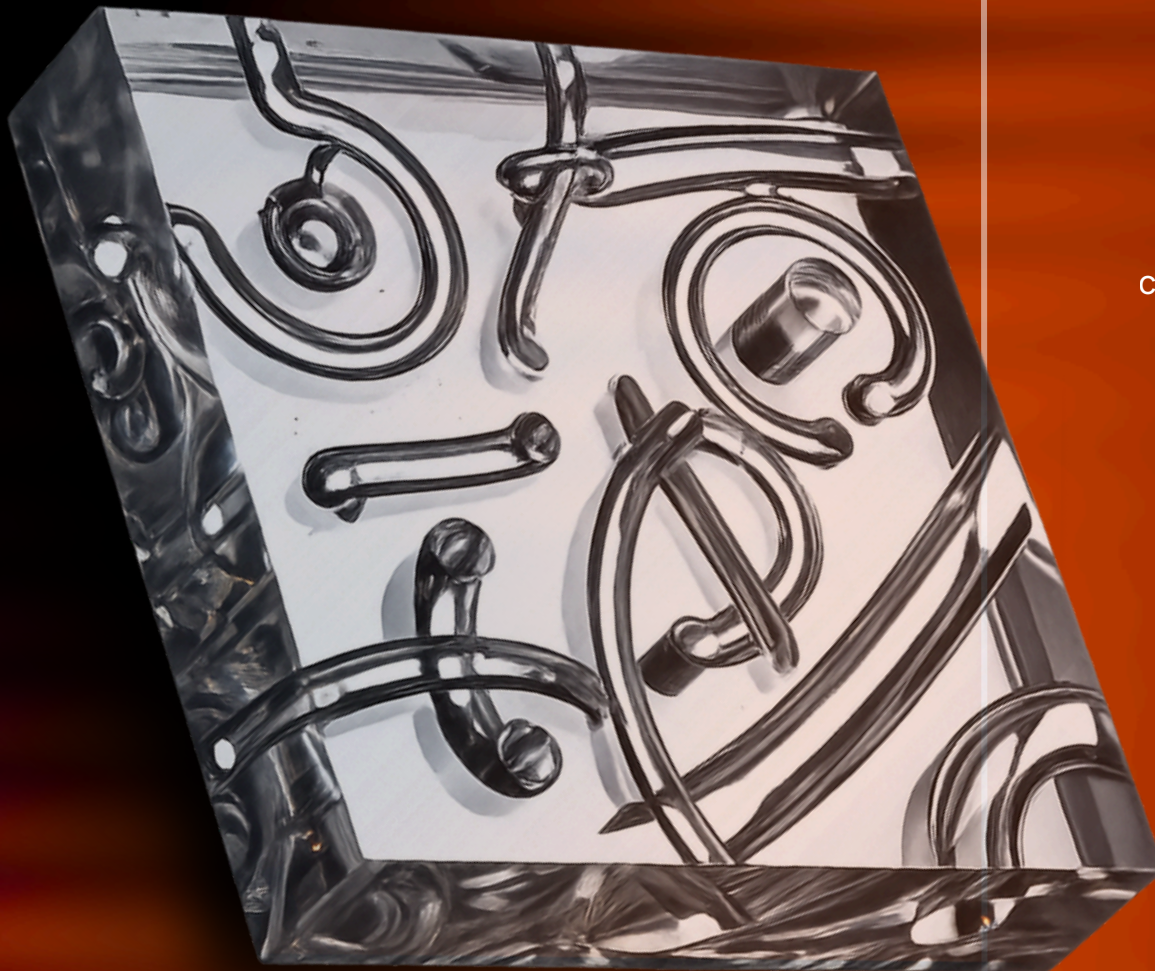
micro-devices

nozzles

micro-fluidics

lab-on-chip

micro-reactors



True 3D structures
fabricated
without assembly

Free-form channels
channels down
to $\varnothing 5 \mu\text{m}$

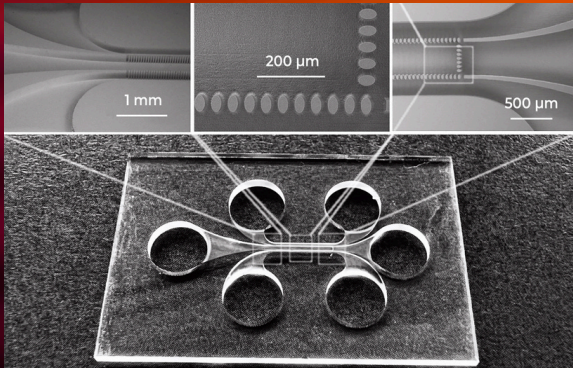
Micro-size features
feature size
down to $1 \mu\text{m}$

Inside the glass
channels &
geometries

5 mm

Production Samples

Made using Selective Laser Induced Etching (SLE)



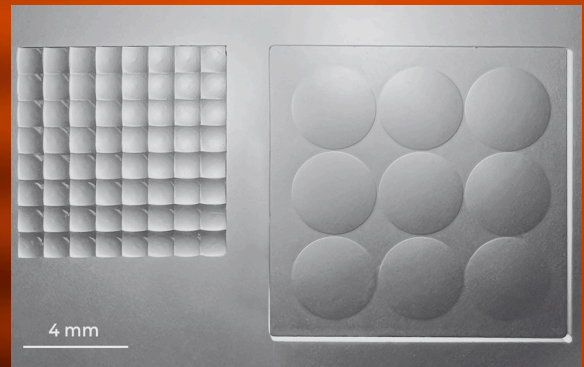
Lab-on-chip



Microchannels



Free form microfluidics



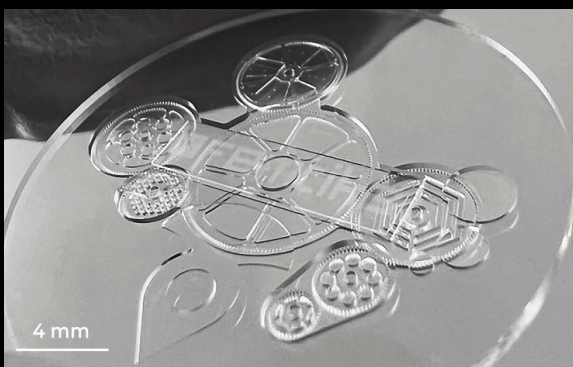
Microoptics, microlenses



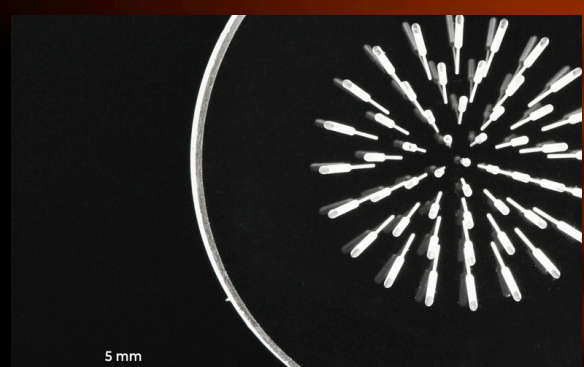
Nozzle



Mechanical bearing



Gear system



Angled fiber array

Glass Laser Machine

Ideal for glass micro-processing tasks



- ✓ Automatic surface detection
- ✓ Multi-scale glass processing from cm to μm
- ✓ Effortless fabrication mode switching
- ✓ Real-time process monitoring
- ✓ Self-aligning optical system

PROCESS SPECIFICATIONS

Technology	Selective laser induced etching, ablation, welding, refractive index modification
Materials	Glass and other transparent materials
Smallest feature size	$> 1 \mu\text{m}$
Min. surface roughness	200 nm
Max. object height	20 mm
Aspect ratio	$> 1:200$
Min. micro hole diameter	$5 \mu\text{m}$

TECHNICAL SPECIFICATIONS

		Selective Laser Induced Etching
Femtosecond laser source	Wavelength	$1030 \pm 10 \text{ nm}$
	Max. average power	10 W
	Repetition rate	100 kHz - 1 MHz
	Pulse duration	400 fs - 4 ps
Positioning stages (XYZ)	Travel (XYZ)	120 mm \times 120 mm \times 60 mm
	Accuracy (XYZ)	$\pm 0.5 \mu\text{m}$
	Maximum speed (XY no load)	350 mm/s
Galvano scanners	Scan angle	$50 \mu\text{rad}$
	Repeatability	$0.4 \mu\text{rad RMS}$

Laser Nanofactory

Hybrid machine for R&D and custom manufacturing



- ✓ Add-ons tailored for diverse applications
- ✓ Additive, subtractive & hybrid processing in 1 setup
- ✓ Autofocus, self-aligning optics, and high-sensitivity monitoring
- ✓ Processes glass, polymers and other materials
- ✓ User-friendly software for design and manufacturing

PROCESS SPECIFICATIONS

Technology	Selective laser induced etching, multiphoton polymerization (2MPP), hybrid manufacturing, ablation, welding, refractive index modification
Materials	Polymers, hydrogels, elastomers, epoxy-based photoresist and glassomers and other
Smallest feature size	> 1 μm
Min. surface roughness	$\leq 20 \text{ nm}$
Max. object height	20 mm
Aspect ratio	> 1:200
Min. micro hole diameter	5 μm

Selective Laser Induced Etching	Multiphoton Polymerization (2MPP)	Hybrid Fabrication
1030 $\pm 10 \text{ nm}$	780 $\pm 10 \text{ nm}$	1030 $\pm 10 \text{ nm}$ & 515 $\pm 10 \text{ nm}$
5 W	>250 mW	from 5 W to 20 W*
Single-shot - 1MHz	>80MHz	Single-shot - 1MHz
250 fs (450 fs) - 10 ps (tunable)	<150 fs	190 fs - 10 ps (tunable)
160 mm \times 160 mm \times 60 mm*	160 mm \times 160 mm \times 60 mm*	160 mm \times 160 mm \times 60 mm*
$\pm 0.3 \mu\text{m}$	$\pm 0.3 \mu\text{m}$	$\pm 0.3 \mu\text{m}$
200 mm/s	200 mm/s	200 mm/s
50 μrad	50 μrad	50 μrad
0.4 $\mu\text{rad RMS}$	0.4 $\mu\text{rad RMS}$	0.4 $\mu\text{rad RMS}$

* Custom travel range options: 160x160, 300x300, 600x600

Contract Manufacturing

Batch production

Produce high-precision micro-structured parts without upfront machine investment. Our contract manufacturing service leverages the same advanced femtosecond laser technology built into our machines — ideal for batch production and a great way to evaluate the technology before investing in your own system.



WORKFLOW

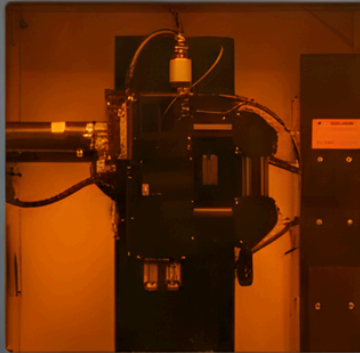


OR

SIMPLY MAKE IT

Produce micro-
parts with your
own machine

GLASS LASER WORKSTATION



MAKE IT SIMPLE

Let us produce
micro-parts
for you

